

Surface Roughness	R max (µm)	Under 0.8	Under 6.3	Under 25	Under 100	Not Machined Surface	Common Variations of Tolerance (MACHINING)	Rating of Nominal Dimension Tolerance	Over 0.5 to 6	Over 6 to 30	Over 30 to 120	Over 120 to 315	Over 315 to 1000
t)	Symbol	▽▽▽▽	▽▽▽	▽▽	▽	~			±0.1	±0.2	±0.3	±0.5	±0.8

RevNo	Revision note	Date	Signature	Checked

A

A

B

B

C

C

D

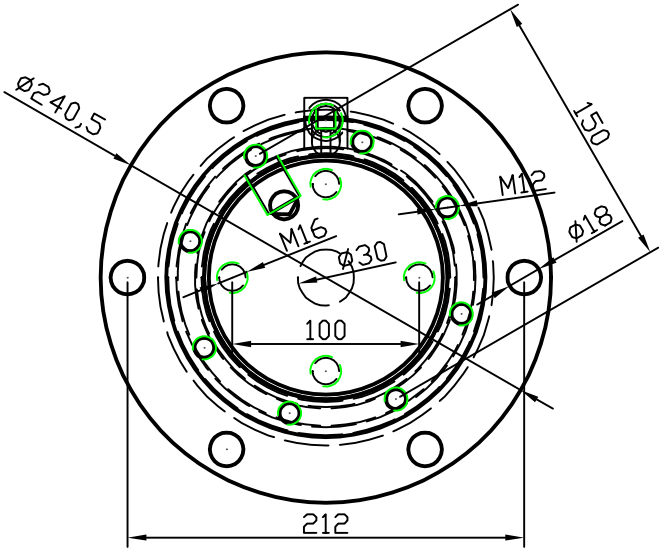
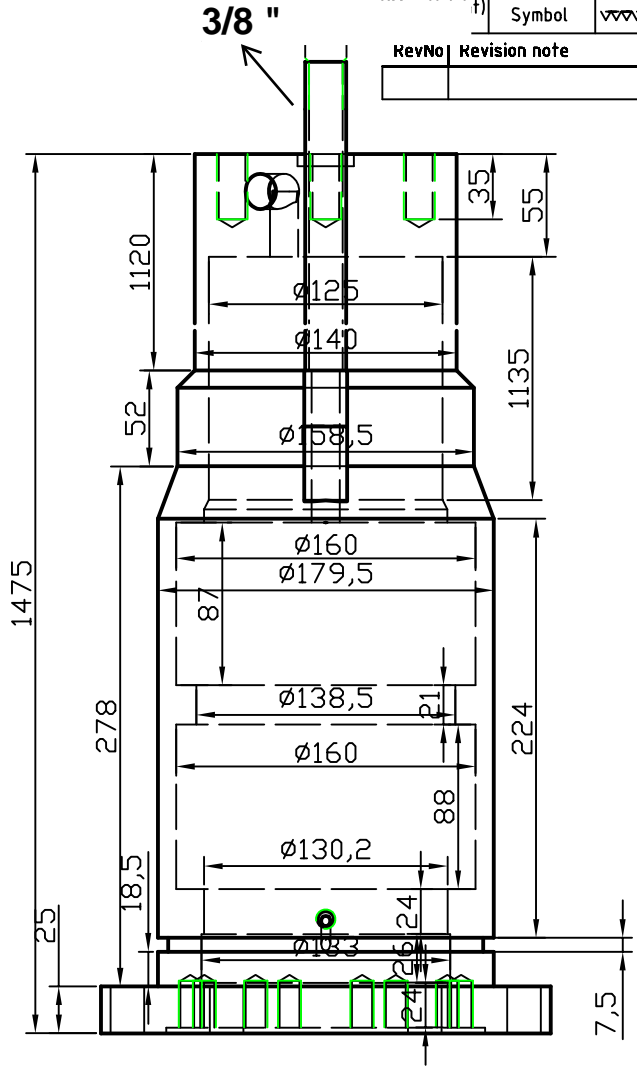
D

E

E

F

F



اتصال پولکی با
جوش آرگون

، اتصال با جوش آرگون
پس از جوشکاری داخل
سیلندر مجدد سنگ زنی
شود

اتصال با جوش مورد تایید نیست

Marks	Description	Part No.	Materials	Work Spare	Total	1 Piece	Weight (Kg)	Symbol	No.	Remarks
			St-Steel304-L							

FILE NAME 2P62001-08-00	SCALE 0,25	Reference Catalogue
SIZE A4		
DRAWN Poor esmaili		
CHECK		
APPR.		
ISSUED 1386.2.5		
REV.	DWG NO 2P62001-08-00	
REQ. BY		
Kerman Tire & Rubber Company Design and Novation Faculty		